

IN THE CLAIMS

This listing of claims replaces all prior listings and versions of the claims in the present application.

Listing of Claims:

Claim 1 (Currently Amended): ~~Backrest~~ A backrest for a chair, which ~~is formed as~~ comprises:

a frame (1) with a membrane clamped ~~in it~~ therein, the frame (1) comprising two lateral, essentially vertically running side parts (2, 3) and two essentially horizontally running upper and lower cross-pieces (4, 5), connecting the side parts (2, 3), ~~and~~ the upper cross-piece (5) interconnecting the two side parts (2, 3) at ~~their~~ upper ends thereof, and the lower cross-piece (4) interconnecting the two side parts (2, 3) ~~in the region of the user's lumbar spine~~, and the frame (1) being suspended in the middle of the lower cross-piece (4) on a backrest support (6) comprising ~~two~~ first and second legs (7, 8) ~~running~~ extending under the seat, characterized in that wherein:

- the backrest support (6) is connected to the frame (1) in one piece,
- the frame (1) and the backrest support (6) connected ~~to it~~ thereto in one piece comprises an injection ~~moulding~~ molding made of a ~~glass-fibre reinforced~~ glass-fiber-reinforced polyamide resin, preferably a polyarylamide,

the ~~moulding~~ molding is hollow apart from the central region of the upper cross-piece (5) and the ~~two~~ first and second legs (7, 8) of the backrest support (6), and

- the ~~two~~ first and second legs (7, 8) of the backrest support (6) run together in a connecting piece (18), and the connecting piece (18) runs smoothly and uninterruptedly into the lower cross-piece (4) of the frame (1).

Claim 2 (Currently Amended): ~~Backrest~~ A backrest according to Claim 1, ~~characterized in that wherein~~ on the two legs (7, 8) of the backrest support (6) there is respectively provided a ~~moulded-on~~ molded-on bearing block (9, 10) for the mounting of the a seat panel of the chair, and in ~~the~~ a front region recesses (22) for receiving fittings (11, 12) for the connection to the tilting mechanism, and ~~in that wherein~~ a fitting (13) which ~~can be fastened by screws,~~ is fastenable with a bearing (14) for receiving a neck support (15), is provided in ~~the~~ a middle portion of the upper cross-piece (5).

Claim 3 (Currently Amended): ~~Backrest~~ A backrest according to Claim 1, ~~characterized in that which comprises~~ strip holders (16, 17) in which a band ~~can be fastened~~ is fastenable [[,]] for supporting the lordosis of the user's lumbar spine, are provided on the ~~two~~ side parts (2, 3) of the frame (1) [[,]] at the a height of the lower cross-piece (4).

Claim 4 (Currently Amended): ~~Backrest~~ A backrest according to Claim 2, ~~characterized in that wherein~~ in the bearing (14) at the fitting (13) on the upper cross-piece, (5) ~~there is an extendable sleeve is pivotably mounted a sleeve (19),~~ in which a bar, (20) on which ~~the~~ a supporting plate (21) of the head cushion of the neck support (15) is fastened, is provided ~~in an extractable manner~~.

Claim 5 (Currently Amended): ~~Method~~ A method for producing a backrest according to Claim 1, ~~characterized in that which comprises producing the moulding is produced molding by the~~ a gas injection technique (GIT).